BIRCH, STEWART, KOLASCH & BIRCH, LLP

P.O. Box 747 • Falls Church, Virginia 22040-0747 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050 ATTORNEY DOCKET NO. 2927-0165P

PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

	(Application Number)	(Filing Date)	(Status - patented, pending, abandoned)					
nsert Prior U.S. Application(s):	(Application Number)	(Filing Date)		(Status - patented, pending, abandoned)				
	I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:							
nsert Requested nformation:	Country	A	pplication Number	Date of Filing (Month / Day / Year)				
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed more than 12 months (6 months for designs) Prior to the Filing Date of this Application:							
	(Application Number)			(Filing Date)				
	(Application Number)			(Filing Date)				
nsert Provisional Application(s):	I hereby claim the benefit under Title 35, United States Code, \$119(e) of any United States provisional application(s) listed below.							
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
				Yes No				
insert Priority information:	Prior Foreign Application(s) 2003-002456 (Number)	Japan (Country)	1/8/03 (Month / Day / Year Filed)	Priority Claimed				
	I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:							
	I hereby state that I have reviewed a by any amendment referred to above. I acknowledge the duty to disclose i §1.56. I do not know and do not believe to thereof, or patented or described in any prior to this application, that the same we application, that the invention has not application in any country foreign to the more than twelve months (six months for on this invention has been filed in any representatives or assigns, except as follows.	nformation which is material the same was ever known of printed publication in any case not in public use or on some patented or made the United States of America cordesigns) prior to this appropulation of the United States.	I to patentability as defined in Title rused in the United States of An country before my or our inventible in the United States of America subject of an inventor's certification an application filed by me or not incation, and that no application to defend the states of America prior to the	e 37, Code of Federal Regulations, nerica before my or our invention on thereof or more than one year a more than one year prior to this ate issued before the date of this my legal representatives or assigns for patent or inventor's certificate is application by me or my legal				
For Use Without Specification Attached:	amended on	(if applicable)						
			; and was					
	the specification was filed on		as PCT					
	and amended on(if applicable); and/or							
Fill in Appropriate Information -	the specification was filed on United States Application Num	nher .		as				
	the specification of which is attached here	eto. Il not attached hereto,						
	Image-Forming Apparatus Havi		Seamless Belt					
Insert Title:	Flame-retardant Seamless Belt, Method of Manufacturing Flame-retardant Seamless Belt, and							
	(if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:							

I hereby appoint the practitioners at CUSTOMER NO. 2292 as my attorneys or agents to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary:

Send Correspondence to:

PLEASE NOTE: YOU MUST BIRCH, STEWART, KOLASCH & BIRCH, LLP or CUSTOMER NO. 2292 P.O. Box 747 • Falls Church, Virginia 22040-0747

Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FOLLOWING:							
Full Name of First or Sole Inventor: Insert Name of Inventor Insert Date This	GIVEN NAME Masakazu Ti	FAMILY NAME	INVENTOR'S SIGNATURE Masakazu Janat	ka	DATE* 12/19/03		
Document is Signed Insert Residence Insert Citizenship	Hyogo, Japan			CITIZENSHIP Japan			
Insert Mailing Address	MAILING ADDRESS (Complete Street Address including City, State & Country) 6-9, Wakinohama-cho 3-chome, Chuo-ku, Kobe-shi, Hyogo, Japan						
Full Name of Second Inventor, if any:	GIVEN NAME FAMILY NAME INVENTOR'S SIGNATURE Takayuki HATTORI Jakayuki Hattor		i.	DATE* 12/19/03			
see above	Residence (City, State Hyogo, Japa	an		CITIZENSHIP Japan			
	MAILING ADDRESS (Complete Street Address including City, State & Country) 6-9, Wakinohama-cho 3-chome, Chuo-ku, Kobe-shi, Hyogo, Japan						
Full Name of Third Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*		
see above	Residence (City, State & Country)		CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)						
Full Name of Fourth Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	INVENTOR'S SIGNATURE			
see above	Residence (City, State & Country)		CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)						
Full Name of Fifth Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*		
see above	Residence (City, State	& Country)		CITIZENSHIP			
Page 2 of 2	MAILING ADDRESS (Complete Street Address including City, State & Country)						
(Revised 01/02)	• DATE OF SIGNATURE						